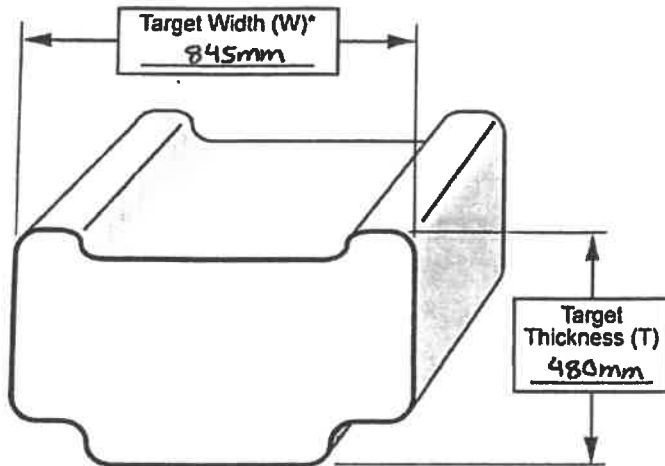


BUYER T-INGOT CROSS SECTION INPUT FORM

Please indicate the target finished ingot dimensions. These dimensions will constitute the center tolerance value.



Plant Location:

Vedanta Limited, Jharsuguda

Title Block Ingot Size: (Thickness x Width)

845mm x 480mm

Casting Speed: _____

Alloy for Bore Design:

Alsi3

Other Alloys to be Cast with this Mold:

A356.2, Alsi3 Ingot

Ingot Mold Style:

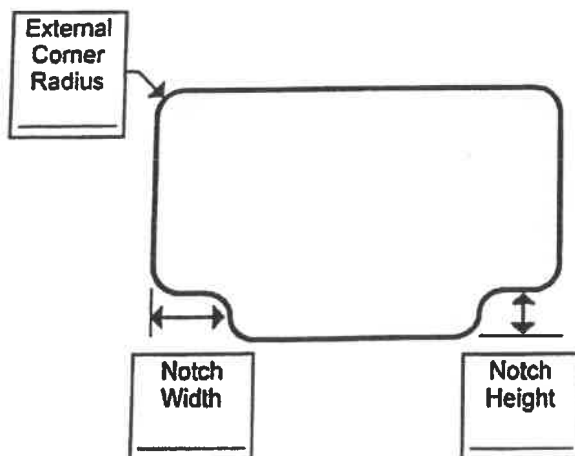
- Water Hole
 Super Tru-Slot™

By: _____

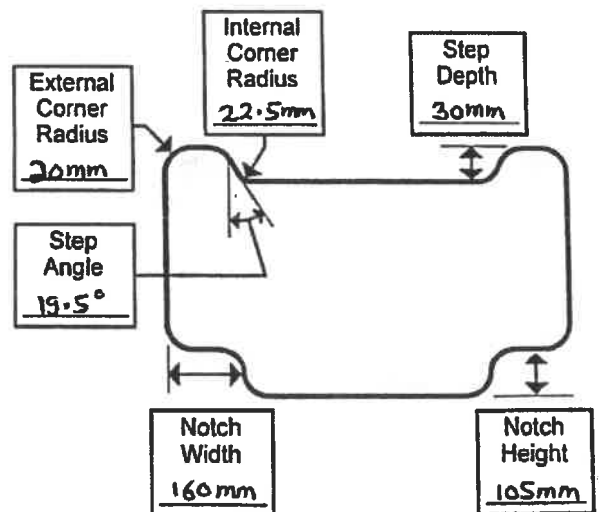
Date: _____

Contract/P.O.#: _____

Circle the correct T-shape below and fill in the desired finished ingot dimensions on the sketches.



1. T without Lock Step



2. T with Lock Step

117-5 Rev0

